



Introduction

Nanofiltration (NF) for the removal of humic substances/Natural Organic Matter (NOM) has been used for almost 20 years in Norway.

Nanofiltration has been regarded as a hygienic barrier against pathogens. Recent experiences indicate however that the NF barrier may not always be as efficient as previously assumed.

Importance

In the last two decades, surface water treatment with NF membranes has become an attractive alternative to conventional treatment for the removal of natural organic substances (NOM). Nano filtration has no need for chemical additives during routine operation, and a good treated water quality is normally obtained independent of feed water quality. In addition, NF can provide high treatment barrier efficiency towards micro-organisms.

In Norway, the drinking water regulations state that all water supply systems must contain at least to hygienic (safety) barriers. For a water treatment process to be credited as one barrier, the required removal or inactivation rate is defined as 99.9 % for viruses and bacteria and 99 % for protozoa.

For membrane filtration to be credited as a hygienic barrier a set of operational requirements are given:

- The permeate production, or recovery, in a membrane shall not exceed 20 % of the raw water flow into the membrane. With 4 membranes in series in a tube the recovery shall then not exceed 80 %.
- Particle number, turbidity, colour or TOC are listed as possible indicators for membrane integrity and performance, but such monitoring is not stated as a explicit requirement in the national water regulations or guidelines.

The main goals of this survey were to collect in-depth information on the ability of nanofiltration plants to be a barrier towards pathogens, and to identify reasons for failures in this barrier.

Approach

Within this survey a questionnaire were sent to about 100 Norwegian water treatment facilities using NF. In addition, existing reports about operational results of NF in the field of drinking water production were evaluated and integrated into the survey.

Results

Almost 1/3 of the nanofiltration plants have reported failure in the hygienic barrier. The failures in barrier efficiency were not discovered before coliform bacteria were detected in the treated water, showing the lack of reliable indicators for the performance of the NF barrier. Several reasons are

identified for the NF barrier failures, including leakages through the contactors between the membranes because of defect gaskets, leakages through the membranes because of breakage, as well as raw water accidentally by-passing the membranes modules. However, the reasons were often unknown. Some plants indicate that failure in the pre-filter unit was the indirect reason, since this caused fouling, high pressure loss and finally breakages. Inappropriate plant design, like intermittent pre-filter designs that caused frequent variations in the inlet pressure, did also cause breakages.

Strategies to avoid unsatisfactory treated water quality and failures in nanofiltration barrier efficiency include development of improved methods to detect failures and actions to prevent failures. Of the latter, improved pre-treatment to avoid an operation that can damage the membranes is of major importance.

More information

Contact

Lars J. Hem, SINTEF

Email: lars.hem@sintef.no

Phone: +47 22965785/95042782

TKI Categorisation

Classification									
Supply Chain		Process Chain		Process Chain (cont'd)		Water Quality		Water Quantity (cont'd)	
Source		Raw water storage		Sludge treatment		Legislation/regulation		- Leakage	
- Catchment		- Supply reservoir	X	- Settlement		- Raw water (source)	X	- Recycle	
- Groundwater		- Bankside storage		- Thickening		- Treated water	X		
- Surface water	X	Pretreatment		- Dewatering		Chemical			
- Spring water		- Screening		- Disposal		- Organic compounds	X		
- Storm water		- Microstraining		Chemical dosing		- Inorganic compounds	X		
- Brackish/seawater		Primary treatment		- pH adjustment		- Disinfection by-products			
- Wastewater		- Sedimentation		- Coagulant		- Corrosion			
Raw water storage		- Rapid filtration		- Polyelectrolyte		- Scaling			
- Supply reservoir		- Slow sand filtration		- Disinfectant		- Chlorine decay			
- Bankside storage		- Bank filtration		- Lead/plumbosolvency		Microbiological			
Water treatment		- Dune infiltration		Control/instrumentation		- Viruses		Consumers / Risk	
- Pretreatment	X	Secondary treatment		- Flow	X	- Parasites			
- Primary treatment		- Coagulation/flocculation	X	- Pressure	X	- Bacteria	X	Trust	
- Secondary treatment	X	- Sedimentation		- pH		- Fungi		- In water safety/ quality	
- Sludge treatment		- Filtration		- Chlorine		Aesthetic		- In security of supply	
Treated water storage		- Dissolved air flotation(DAF)		- Dosing		- Hardness / alkalinity		- In suppliers	
- Service reservoir		- Ion exchange		- Telemetry		- pH		- In regulations and regulators	
Distribution		- Membrane treatment	X	Analysis		- Turbidity	X	Willingness-to-pay/acceptance	
- Pumps		- Adsorption		- Chemical	X	- Colour	X	- For safety	
- Supply pipe / main		- Disinfection		- Microbiological	X	- Taste		- For improved taste/odour	
Tap (Customer)		- Dechlorination		- Physical	X	- Odour		- For infrastructure	
- Supply (service) pipe		Treated water storage						- For security of supply	

- Internal plumbing		- Service reservoir			Water Quantity	Risk Communication	
- Internal storage		Distribution				- Communication strategies	
		- Disinfection			Source	- Potential pitfalls	
		- Lead/plumbosolvency			- Source management	- Proven techniques	
		- Manganese control			- Alternative source(s)		
		- Biofilm control	X		Management		
		Tap (Customer)			- Water balance		
		- Point-of-entry (POE)			- Demand/supply trend(s)		
		- Point-of-use (POU)			- Demand reduction		

TKI Categorisation (continued)

Contains		Constraints		Meta data			
Report		Low cost		Lars J. Hem Thor Thorsen			
Database		Simple technology		SINTEF			
Spreadsheet		No/low skill requirement		Lars J. Hem			
Model		No/low energy requirement		Lars.hem@sintef.no			
Research		No/low chemical requirement	X				
Literature review		No/low sludge production		SINTEF			
Trend analysis		Rural location		Source			
Case study / demonstration	X	Developing world location					
Financial / organisational							
Methodology							
Legislation / regulation							
Benchmarking							